



## **INSTALLATION FOR RACE READY PERFORMANCE CUTOUTS**

1. Install the RACE READY PERFORMANCE "Y" pipe by first cutting out a section of the exhaust pipe on your vehicle equal to the length of the longest side of the "Y" pipe. Then clamp or weld the "Y" pipe in place with the short side of the pipe facing the rear of the vehicle and turned in such a way as to make room for the cutout and allowing at least 2" of clearance between it and the floorboards, frame, wires, fuel lines, etc.

2. Bolt on the cutout using the supplied bolts and gasket. **(The cutouts are reversible relative to the flow of exhaust gas. There is NOT a front or back.)** Also install the optional downturn pipe at this point if so desired.

\*\*\*\*\* **NOTE** \*\*\*\*\*

**BE SURE THE CUTOUT IS CENTERED IN THE "Y" PIPE OPENING, OTHERWISE THE VALVE MAY NOT OPEN PROPERLY**

3. Mount the switch in the desired location. Cut a hole in the desired location slightly larger than the switch. Snap the bezel into place. Separate the switch "pigtail" from the main harness at the first connector. (approx. 6" back from the switch) and install it in the bezel by simply pressing into place. Plug the main harness back into the switch "pigtail". You are now ready to connect the main power. The wire with the quick-blow fuse (+POS) should be connected to a positive circuit that is only on when the ignition key is in the "on" position.

The other wire (-NEG) can be grounded on the frame, the body, or you can run a wire directly from the negative post on the battery.

The plug or plugs on the other end of the harness can be routed through any number of existing holes in the firewall or under the carpet and out through the rubber plugs in the floorboard if there are any, and then connected to the cutout or cutouts depending on your application.

If you have any problems with the installation, you can contact us at:  
techsupport@racereadyperformance.com

***You are now ready to go out and play!***

- **Open the cutouts all the way to get the most POWER and ATTENTION.**
- **Open them part way, just enough to let everyone know you're NOT exactly STOCK.**
- **Close them to go back to stock and DISAPPEAR into the crowd.**

---

## **WARNING!**

- Keep away from cutouts when activating. Failure to do so may cause bodily injury.
- Do not drive vehicle off road with cutouts open. This could create a fire hazard.
- It is illegal in most states to bypass emission and exhaust systems.
- Any altering of the exhaust system may affect various electronic sensors and systems on some vehicles.
- RELEASE switch immediately upon valve reaching full open or full closed position.
- **Failure to do so may cause a fuse to blow or the cutout motor to fail.**
- If optional down turn pipe is used, be sure the exhaust is blowing away from the vehicle. Failure to do so may result in damage to your vehicle.
- When operating a motor vehicle, always do so in an open, well ventilated area.

- Always follow safety precautions when working on or around a motor vehicle.
  - Always wear safety glasses and appropriate clothing when working on a motor vehicle.
  - Always...ALWAYS...use common sense when working on a motor vehicle.
- 

## WARRANTY/RETURN POLICY

- **Return Address: 11421 S FM 730 Azle, TX 76020**

• We warranty this product for 120 days from the date of purchase. If the product shows, in our opinion, evidence of being used or installed contrary to the instructions, it will not be covered. This warranty covers any defects and malfunctions only. It does not cover damage due to salt, sand, chemical exposure, or submersion in water, and is void if there are any indications of physical damage or abuse of any kind.

• We will gladly accept the return of products that are defective due to defects in manufacturing and/or workmanship for 30 days from the date of purchase. Fulfillment mistakes that we make resulting in the shipment of incorrect product to you will also be accepted for return 30 days from the date of purchase.

• All warranty work and returns should be sent to Race Ready Performance at 11421 S FM 730 Azle TX 76020. Do not return to retailer.

• Customer must submit a copy of the original sales receipt. No warranty will be given if the original invoice is missing.

• All contents must be free of any damage or blemishes of any kind and packages within the original box must be in new, unopened condition.

• Customer must call or email Race Ready Performance in advance and get an RMA (returned materials authorization) number which needs to be submitted with the returned product.

Shipping charges will be the responsibility of the Customer. When the product is received and inspected by us, the refund will then be processed.

**Terms and conditions of this policy may change without notice.**

## DISCLAIMER

**Race Ready Performance and its individual owner or owners, will not be held responsible in any way, shape or form for damages directly or indirectly caused by any of the products we sell or manufacture. It is the purchaser's responsibility to ensure the correct installation and application for any of our products. These products are recommended for racing applications only as they are not street legal in most states. By installing or using this product, you are confirming that you have read and are agreeing to all of the terms and conditions stated on this page as well as all other pages included with this product.**

---

## THANK YOU!

*Now that all of the legal junk is out of the way, RACE READY PERFORMANCE wants to THANK YOU for your purchase. We sincerely appreciate your business and want you to always be ready to race. If we can help in any way, please call us at 1-817-717-1565 or visit us on the web at: [www.racereadyperformance.com](http://www.racereadyperformance.com) or send us an email at: [info@racereadyperformance.com](mailto:info@racereadyperformance.com)*